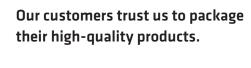
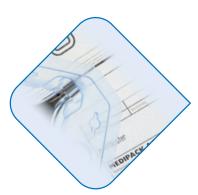


Project management / engineering Incoming goods inspection
Label printing
Cleaning and final rinsing
Assembly
Final packaging
Sterilisation
Chilled product storage



# **CONTRACT PACKAGING**





# **Project management / engineering**

Together with the customer, our project managers and engineers develop an optimal and costeffective solution as well as tailor-made concepts for new application techniques.



# **Contract packaging incoming goods**

After an inspection at delivery, the products arrive at the incoming goods station of the Contract Packaging department. Here the documents are inspected for completeness and a customer-specific quantity check is carried out. If we find any incorrectly delivered or damaged parts or other irregularities, we inform you of this.



## Printing labels and sealing lids

Labelling guarantees traceability. That is why the labelling process is so important to us. We are also able to individually print sealing lids made of Tyvek® under cleanroom conditions.



# **Cleaning and final rinsing**

We offer pre-cleaning in ultrasonic baths, and a final rinse in highly purified water (HPW) in automated cleaning and rinsing machines in compliance with Ph.Eur.6. The certified and validated process for the final cleaning of medical products guarantees that only low-germ and low-particle products find their way into the clean room.



# Assembly and low-germ packaging

Before packaging, the parts are subjected to another careful visual inspection and counted in cleanroom class 7 (ISO 14644-1). Assembly of your parts, including a functional inspection, is also possible. Using validated processes, sterile or non-sterile products are packaged and labelled in pouches or blisters. After the intermediate inspection the medical packages are once again inspected before they leave the clean room, and then discharged.



During final packaging, the products in low-germ packaging are placed in labelled sales packages together with the package inserts and patient labels. If desired, we can also wrap the carton with a protective foil here. The inspected sales packages are boxed and placed on pallets in accordance with a validated loading plan.



### Sterilisation

Our external partners sterilise the products in validated processes with gamma irradiation or ethylene oxide. On request, we can also arrange other types of sterilisation.



We can offer our customers chilled storage of their products before start and end of production, if required. Chilled storage is available up to a quantity of 1'445 litres, which enables us to guarantee a controlled storage temperature.



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Certified to ISO 13485:2016 Technical subject to change